



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

650.9201
Job Sheet 169748



000116

Part No: 650.9201

Job Qty: 20 ea

Part Name: Eyelet Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/21/17

Job Tracking No:

Due Date: 1/12/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A1 IPP REV:A NEW ISSUE 15-01-08 JLKM VERIFIED BY:DD IPP REV:B AS PER DWG A1
15.09.14 DD VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		1/11/18	0.00	0.00	Start Up Machining-1		
100	Bandsaw	20 pcs		1/11/18	0.00	0.01	Bandsaw1		
110	CNC Vertical Machining	20 pcs		1/11/18	0.22	9.43	HAAS1-1		
120	QC	20 pcs		1/11/18	0.00	0.00	QC2 Machining-1		
130	QC	20 pcs		1/11/18	0.00	0.00	QC8 Machining-1		
140	Outsource	20 pcs		1/11/18	0.00	0.00	Outsource4		
150	Packaging	20 pcs		1/11/18	0.00	0.00	Packaging2		
151	Small Fab	20 pcs		1/12/18	0.00	1.70	Small Fab-1		
155	QC	20 pcs		1/12/18	0.00	0.00	QC5		
180	Packaging	20 pcs		1/12/18	0.00	0.00	Packaging3-1		
190	QC21-SA	20 Ea		1/12/18	0.00	0.00	QC21		

Part Op 100 - Cut Blank at 2.200"

Descriptions: 110 - 1-Machine per folio FB361

140 - Issue P/O to ATG : 1- Black Anodize as per Dwg 650.9200 2- PRIME AS PER DWG, SEE NOTE

#3***MASK THREADS ON BOTH SIDE BEFORE PRIMING***

151 - INSERT HELICOIL AS PER DWG

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6B1.000x2.500	4	15	0	0
151-Small Fab	MS21209F5-15 296	20	27	0	0

B#135933 13x 2.2" (2.39")

R#M137968 7x2.2" Part Specifications

(1.29")

Specifications could not be found.

FM135933.0 FM135933.0

FM137968 5027107

FM137061 15x

Plex 12/21/17 9:08 AM dart.lacelle.linda

DART
AEROSPACE
S027108

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Eyelet Bracket Assembly

PART NO: 650.9201

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/28/17

Job No: 169748

169748

Page 1 of 1

4-1-21

J.C. / mom
07/2/29

Date:



APICAL INDUSTRIES, INC.
dba DART AEROSPACE

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

ENGINEERING CHANGE NOTICE NO.		04960		SHEET 1 OF 1	
DWG NO.	650.9200	REV:	A	PREPARED BY	J. SOTO
DATE: 05/13/2015				EFFECT ON DWG ☐ INC. ☒ UNINC.	
DWG TITLE: EYELET BRACKET ASSY					
APPROVED BY:	ENGR <i>[Signature]</i>	MFG	<i>[Signature]</i>	QC	<i>[Signature]</i>
EFF. NEXT ORDER					
REASON: REVISED F/N 2.					

PRINTED COPY OF THIS DOCUMENT IS FOR REFERENCE ONLY AND IS UNCONTROLLED

F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
2	R	601.3806	1	HELICAL INSERT	MS21209F5-15	

DOCUMENTS EFFECTED:	☐ PATTERN	☐ MDL	☐ INSTALL INSTRUCTIONS	☐ ICA	☐ FMS	☒ BOM	CHANGE CATEGORY	DER REVIEW REQUIRED
							☐ MAJOR ☒ MINOR	☐ YES ☒ NO

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DART AEROSPACE DBA APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE DBA APICAL INDUSTRIES IS PROHIBITED.

REV	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE	11-19-14	P. BRAVO
A	INCORPORATED ECN 64920 & 64931	04-22-15	P. BRAVO

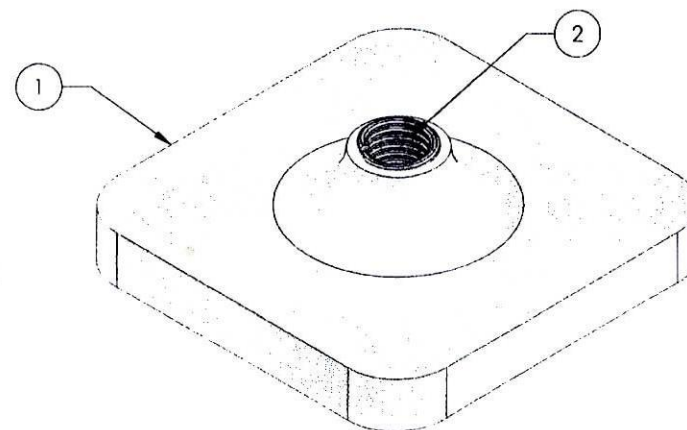
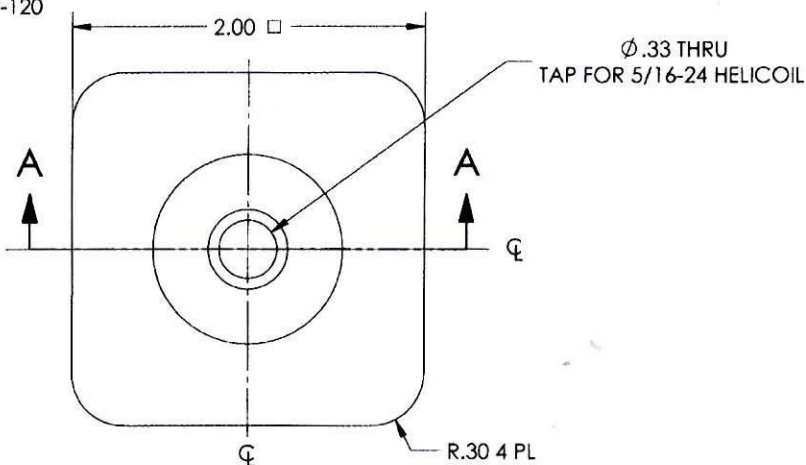
1 PART DIMENSION CONTROLLED BY 3D CAD MODEL
F/N 1 CONTROLLED BY "650.9210 EYELET BRACKET.SLDPRT",
LAST MODIFIED: 11-17-14

2 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12

3 FINISH: IAW MPP-172 ANODIZE IAW SECTION 2.1,
PRETREATMENT IAW SECTION 3.2,
PRIMER IAW SECTION 4.3.

4. BREAK AND DEBURR ALL SHARP EDGES

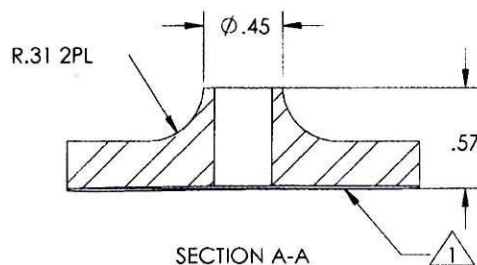
5. IDENTIFY IAW MPP-120



650.9201

UNINCORPORATED ECN(s)

04960



		1	2	601.2746	HELICAL INSERT	MS2120915-20	
		1	1	650.9210	EYELET BRACKET		
				650.9201	EYELET BRACKET ASSY		
		FIND #	PART #	DESCRIPTION	MATL	SPEC.	
BOM Table							
QTY	PARTS LIST						
NEXT ASSY (S)	ORIGINAL DATE		11-19-14	CHECKED			
646.4000	DRAWN BY		P. BRAVO	DATE			
	DESIGNED BY		P. BRAVO	DATE			
	APPROVED		P. BRAVO	DATE			
	CONTRACT NO.						
							
				3030 ENTERPRISE CT SUITE A VISTA, CA 92081 (760)-724-5300			
				AFICAL INDUSTRIES INC. INDUSTRIAL & AEROSPACE			
				EYELET BRACKET ASSY			
SET	DATE CODE	07M76	650.9200	SCALE	NONE	SHEET	1 OF 1

DART 3030 ENTERPRISE CT.
AEROSPACE SUITE A
VISTA, CA 92081
APICAL INDUSTRIES INC.
(760) 724-5300

EYELET BRACKET ASSY



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914457

Date: 22-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via

Quantity	Description
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.
20 ea <i>54</i>	Part: 650.9201 Eyelet Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22341 PO: PO038743 Line: 9 Rev: A

CERTIFICATE OF CONFORMANCE

A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.

Date: 22/1/18

Certified Signature: *[Signature]*

Receiver Signature: _____

A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.

Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.

JAN 23 2018

Made in Canada.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038743

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038743

PO Date: 1/8/18

Due Date: 2/1/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

JAN 23 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	166820	D4838-1	Upper Cutter Body, LH Issue P/O: _____ ATG, Hard Black Anodize and Prime as per Dwg D4838-1 Rev. A	Firmed	2/1/18	10 pcs	0 pcs	10 pcs	\$11.61/pcs	\$116.10
2	169613	D4703-043	Lock Pin Base Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, As Per Dwg D4703	Firmed	2/1/18	4 pcs	0 pcs	4 pcs	\$4.06/pcs	\$16.24
3	168229	646.3313	Upper Guide Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$14.46/pcs	\$86.76
4	168224	646.3210	Support Issue P/O to ATG : _____ 1- Hard Anodize Color Black and Prime as per Dwg 646.3200	Firmed	2/1/18	6 pcs	0 pcs	6 pcs	\$15.71/pcs	\$94.26
5	168265	646.9710	Body Issue P/O to ATG : _____ Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	2/1/18	12 pcs	0 pcs	12 pcs	\$15.86/pcs	\$190.32
6	165649	646.9811	Upper Deflector Issue P/O to ATG : _____ HARD ANODIZE COLOR BLACK, PRIME AS PER DWG 646.9800 REV. A	Firmed	2/1/18	16 pcs	0 pcs	16 pcs	\$33.96/pcs	\$543.36
7	169180	649.5010	Deflector Issue P/O to ATG: _____ HARD ANODIZE COLOR BLACK, AND PRIME AS PER DWG 649.5000 REV. D	Firmed	2/1/18	5 pcs	0 pcs	5 pcs	\$35.36/pcs	\$176.80
8	169184	649.5214	Bracket Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per Dwg 649.5200	Firmed	2/1/18	5 pcs	0 pcs	5 pcs	\$10.36/pcs	\$51.80
9	169748	650.9201		Firmed	2/1/18	20 pcs	0 pcs	20 pcs	\$7.96/pcs	\$159.20

JAN 24 2018